

Truck Champ

INSTALLATION INSTRUCTIONS SIDE BAR

**99-UP CHEVY SILVERADO STANDARD CAB
PART NUMBER 20100, 20101**

SIDE BAR 99-UP CHEVY SILVERADO STANDARD CAB

PARTS LIST:

1	Driver/ Left Sidebar	4	12-1.75mm x 120mm Hex Head Bolts
1	Passenger/Right Sidebar	4	12mm Lock Washers
4	Mounting Brackets	4	12mm ID x 36mm OD x 3mm Flat Washers
2	Spacer Tubes	4	1/2" x 2" Hex Head Bolts
		4	1/2" ID x 10/7" OD x 1/8" Flat Washers
		4	1/2" Lock Washers

PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. From underside of vehicle, remove the driver side body mounts.
3. Install the front driver side Mounting Bracket with a Tube Spacer between Mounting Bracket and body mount as shown in figure below.
4. Secure Mounting Bracket with the included (1) 12mm x 120mm Hex Head Bolt, (1) 12mm Lock Washer, and (1) 12mm Flat Washer. Do not tighten at this time. **NOTE** On 06-On trucks, use the existing factory body mount bolts.
5. Repeat steps 3 & 4 for rear driver side rear Mounting Bracket. **NOTE:** You will not be using the Tube Spacer on the rear Mounting Brackets.
6. Position driver Sidebar onto Mounting Brackets. Attach Sidebar to Mounting Brackets using the included (2) 1/2" x 2" Hex Head Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers. Do not tighten yet.
7. Level and align Sidebar properly; then tighten all hardware.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

